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647.1702
Job Sheet 204997



Part No: 647.1702

Job Qty: 8 pcs

Part Name: Skid Deflector Assembly



DAS
21
9-89

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/23/19

Job Tracking No:

Due Date: 3/6/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP REV:B 14.09.26 AS PER DWG C1 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Small Fab - 1	8 pcs	3/6/20		0.00	3.28	Small Fab - 1		DAS 58 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - Various 1		
130	QC 5	8 pcs	3/6/20		0.00	0.00	QC 5 - 10		DAS 81 9-89 AUG 14 2020
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
210	Packaging 3-1 - Stock - B4B	8 pcs	3/6/20		0.00	0.00	Packaging 3 - 1 - B4B		

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				Packaging 3 - 2 - B4B			
				Packaging 3 - 3 - B4B			
				Packaging 3 - 4 - B4B			
				Packaging 3 - 5 - B4B	DAS		
				Packaging 3 - 6 - B4B	28		
				Packaging 3 - 7 - B4B	9-89		
				Packaging 3 - 8 - B4B			
				Packaging 3 - 9 - B4B			
				Packaging 3 - 10 - B4B	AUG 14 2020		
				Packaging 3 - 11 - B4B			
				Packaging 3 - 12 - B4B			
				Packaging 3 - 13 - B4B			
				Packaging 3 - 14 - B4B			
				Packaging 3 - 15 - B4B			
				Packaging 3 - 16 - B4B			
				Packaging 3 - 17 - B4B			
				Packaging 3 - 18 - B4B			
				Packaging 3 - 19 - B4B			
				Packaging 3 - 20 - B4B			
				Packaging 3 - 21 - B4B			
				Packaging 3 - 22 - B4B			
				Packaging 3 - 23 - B4B			
				Packaging 3 - 24 - B4B			
				Packaging 3 - 25 - B4B			
				Packaging 3 - 26 - B4B			
				Packaging 3 - 27 - B4B			
				Packaging 3 - 28 - B4B			
				Packaging 3 - 29 - B4B			
				Packaging 3 - 30 - B4B			
				Packaging 3 - 31 - B4B			
				Packaging 3 - 32 - B4B			
				Packaging 3 - 33 - B4B			
				Packaging 3 - 34 - B4B			
				Packaging 3 - 35 - B4B			
				Packaging 3 - 36 - B4B			
				Packaging 3 - 37 - B4B			
220	QC 21 - SA	8 pcs	3/6/20	0.00 0.00	QC 21 - SA - 21	DAS	
					QC 21 - SA - 70	21	AUG 14 2020
					QC 21 - SA - 53	9-89	AUG 14 2020

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
 Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine *** TOUCH UP RIVET WITH
 PRIMER *** PRIMER BATCH: _____ *** 6- Re-assemble as per dwg
 130 - (QC5- Inspect part completeness to step on W/O)
 210 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND
 REV***
 220 - (QC21- Final Inspection - Work Order Release)

016864

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712 31	Gusset	8 pcs (1 ea)	120-Small Fab - 1	5278855
647.1713 107	Spacer	8 pcs (1 ea)	120-Small Fab - 1	5246687
647.1714 44	Plate	8 pcs (1 ea)	120-Small Fab - 1	5246687
647.1715 44	Plate	8 pcs (1 ea)	120-Small Fab - 1	5246687
CR3213-4-4 319	Rivet, Cherry	176 Ea (22 ea)	120-Small Fab - 1	5253020
MS21042L3 303	Nut	8 Ea (1 ea)	120-Small Fab - 1	5267766
MS27039-1-14 ST280	Screw	8 Ea (1 ea)	120-Small Fab - 1	5235964
NAS1149F0332P ST262	Washer (AN960-10L)	16 Ea (2 ea)	120-Small Fab - 1	5216387

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Small Fab - 1	647.1712	8	19	0
	647.1713	8	4	0
	647.1714	8	5	0
	647.1715	8	16	0
	CR3213-4-4	176	641	0
	MS21042L3	8	1,164	0
	MS27039-1-14	8	122	0
	NAS1149F0332P	16	4,686	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S294038



Part: 647.1702

Job No: 204997

Serial No/Batch: S294038

Revision: REV.F

Inspector:

Exp Date:

Instructions: Various STC's

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